according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Revision Date: 11/07/2023

Version: 1.2

SECTION 1: IDENTIFICATION

Product Identifier

Product Form: Mixture Product Name: Clip AL Product Code: AFCO 5342 Intended Use of the Product

Use of the Substance/Mixture: Chlorinated alkaline C.I.P. cleaner for use on aluminum. For professional use only.

Name, Address, and Telephone of the Responsible Party

Company **AFCO**

800 Development Avenue Chambersburg, PA 17201

T: 800-345-1329 www.afcocare.com

Emergency Telephone Number

1-800-424-9300 (CHEMTREC) **Emergency Number**

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

Classification (GHS-US)

Met. Corr. 1 H290 Skin Corr. 1A.B H314 Eye Dam. 1 H318

Label Elements GHS-US Labeling

Hazard Pictograms (GHS-US)



Signal Word (GHS-US) : Danger.

Hazard Statements (GHS-US) : H290 - May be corrosive to metals

H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage

Precautionary Statements (GHS-US): P234 - Keep only in original container.

P260 - Do not breathe vapors, mist, spray.

P264 - Wash hands, forearms, and other exposed areas thoroughly after handling. P280 - Wear protective glove, protective clothing, eye protection, face protection.

P301+P330+P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated

clothing. Rinse skin with water/shower.

P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P310 - Immediately call a POISON CENTER or doctor/physician P312 - Call a POISON CENTER/doctor/physician if you feel unwell.

P321 - Specific treatment (see section 4).

P363 - Wash contaminated clothing before reuse. P390 - Absorb spillage to prevent material damage.

P391 - Collect spillage. P405 - Store locked up.

11/07/2023 EN (English US) 1/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

P406 - Store in corrosive resistan container with a resistant inner liner.

P501 - Dispose of contents/container in accordance to local, regional, national, territorial, provincial, and international regulations.

Other Hazards

Other Hazards Not Contributing to the Classification: Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions. When heated to decomposition, emits toxic fumes.

Unknown Acute Toxicity (GHS-US): Not available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances: Not available, product is a mixture.

Mixture:

Name	Product identifier	% (w/w)	Classification (GHS-US)
Water	(CAS No) 7732-18-5	70 - 80	Not classified.
Potassium silicate	(CAS No) 1312-76-1	5 - 10	Met. Corr. 1, H290
			Acute Tox. 4 (Oral), H302
			Skin Corr. 1B, H 314
			STOT SE 3, H335
Potassium hydroxide	(CAS No) 1310-58-3	1 - 5	Met. Corr. 1, H290
			Acute Tox. 4 (Oral), H302
			Skin Corr. 1A, H314
			Eye Dam. 1, H318
Sodium hypochlorite	(CAS No) 7681-52-9	1 - 5	Met. Corr. 1, H290
			Skin Corr. 1B, H314
			Eye Dam. 1, H318
			STOT SE 3, H335
			Aquatic Acute 1, H400
			Aquatic Chronic 1, H410

Exact percentage composition of substances and/or ingredients may be withheld as a trade secret, in accordance with [29 CFR § 1910.1200 App E].

Full text of H-phrases: see section 16.

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). If exposed or concerned: Get medical advice/attention.

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Immediately call a POISON CENTER or doctor/physician.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Ingestion: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/physician.

Most Important Symptoms and Effects Both Acute and Delayed

General: Corrosive. Causes burns. Causes serious eye damage. May cause irritation of respiratory tract.

Inhalation: None under normal and intended conditions of use.

Skin Contact: Contact may cause immediate severe irritation progressing quickly to chemical burns.

Eye Contact: Causes serious eye damage.

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: Not available.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Water spray, fog, carbon dioxide, foam, dry chemical.

11/07/2023 EN (English US) 2/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable, but may burn at high temperatures.

Explosion Hazard: Product is not explosive.

Reactivity: Contact with metals may evolve flammable hydrogen gas.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire. **Firefighting Instructions:** Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Potassium oxides (K₂O). Sodium oxides (Na₂O). Hydrogen chloride (HCl).

Other information: Do not allow run-off from fire fighting to enter drains or water courses.

Reference to Other Sections: Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do NOT breathe (vapors, mist, spray). Do not get in eyes, on skin, or on clothing.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Absorb and/or contain spill with inert material, then place in suitable container.

Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely. Do not take up in combustible material such as: saw dust or cellulosic material. Contact competent authorities after a spill. Absorb spillage to prevent material damage.

Reference to Other Sections: See heading 8, Exposure Controls and Personal Protection.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: When heated to decomposition, emits toxic fumes. May be corrosive to metals. Contact with metals may evolve flammable hydrogen gas.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do no eat, drink or smoke when using this product. Wash hands and forearms thoroughly after handling. Always wash your hands immediately after handling this product, and once again before leaving the workplace.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Store in a well-ventilated place. Keep container tightly closed. Keep/Store away from heat, direct sunlight, extremely high or low temperatures, incompatible materials.

Incompatible Materials: Strong acids, Metals. Nitrogen containing compounds. Ammonium compounds. **Specific End Use(s):** Chlorinated alkaline C.I.P. cleaner for use on aluminum. For professional use only.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Potassium hydroxide (1310-58-3)			
USA ACGIH	ACGIH Ceiling (mg/m³)	2 mg/m³	
USA NIOSH	NIOSH REL (ceiling) (mg/m³)	2 mg/m³	
Ontario	OEL Ceiling (mg/m³)	2 mg/m³	
Québec	Plafond (mg/m³)	2 mg/m³	•

11/07/2023 EN (English US) 3/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Alarm detectors should be used when toxic gases may be released. If user operations generate fumes, gas, vapors, spray, or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or regulatory limits.

Personal Protective Equipment: Protective clothing. Protective goggles. Gloves. Face shield.









Materials for Protective Clothing: Chemically resistant materials and fabrics. Corrosionproof clothing.

Hand Protection: Wear chemically resistant protective gloves.

Eye Protection: Chemical goggles or face shield.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: A respirator is not needed under normal and intended conditions of use. If airborne concentrations of vapor or mist are expected to exceed exposure limits, use NIOSH-approved respirator.

Thermal Hazard Protection: Wear suitable protective clothing. **Other Information:** When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State : Liquid.

Appearance : Pale-yellow green to light amber.

Odor Chlorine.
Odor Threshold : Chlorine.
: Not available.

pH : >13

Relative Evaporation Rate (butylacetate=1): Not available.Melting Point: Not available.Freezing Point: Not available.Boiling Point: 101.7°C (215.06°F)

Flash Point : None.
Auto-ignition Temperature : None.

Decomposition Temperature: Not available.Flammability (solid, gas): Not available.Lower Flammable Limit: Not available.Upper Flammable Limit: Not available.Vapor Pressure: Not available.Relative Vapor Density at 20°C (68°F): Not available.

Specific Gravity: 1.10Solubility: Complete.Partition Coefficient: n-octanol/water: Not available.Viscosity: Not available.

Explosion Data – Sensitivity to Mechanical Impact : Not expected to present an explosion hazard due to mechanical impact. **Explosion Data – Sensitivity to Static Discharge** : Not expected to present an explosion hazard due to static discharge.

11/07/2023 EN (English US) 4/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Contact with metals may evolve flammable hydrogen gas. **Chemical Stability:** Stable at standard temperature and pressure.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Heat. Incompatible materials.

Incompatible Materials: Strong acids. Metals.

Hazardous Decomposition Products: Carbon oxides (CO, CO₂). Thermal decomposition generates: Toxic gases.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified. LD50 and LC50 Data: Not available.

Skin Corrosion/Irritation: Causes severe skin burns. (pH: Not available)

Serious Eye Damage/Irritation: Causes serious eye damage. (pH: Not available)

Respiratory or Skin Sensitization: Not classified.

Germ Cell Mutagenicity: Not classified.

Teratogenicity: Not available. **Carcinogenicity:** Not classified.

Specific Target Organ Toxicity (Repeated Exposure): Not classified.

Reproductive Toxicity: Not classified.

Specific Target Organ Toxicity (Single Exposure): Not classified.

Aspiration Hazard: Not classified.

Symptoms/Injuries After Inhalation: None under normal and intended conditions of use.

Symptoms/Injuries After Skin Contact: Contact may cause immediate severe irritation progressing quickly to chemical burns.

Symptoms/Injuries After Eye Contact: Causes serious eye damage.

Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

LD50 and LC50 Data:	
Water (7732-18-5)	
LD50 Oral Rat	>90000 mg/kg
Potassium hydroxide (1310-58-3)	
LD50 Oral Rat	214 mg/kg
ATE (oral)	333.000 mg/kg body weight
Sodium hypochlorite (7681-52-9)	
LD50 Oral Rat	8200 mg/kg
LD50 Dermal Rabbit	>10000 mg/kg
IARC Group	3
Potassium silicate (1312-76-1)	
LD50 Oral Rat	1300 mg/kg

SECTION 12: ECOLOGICAL INFORMATION

Toxicity Not available.

Sodium hypochlorite (7681-52-9)	
LC50 Fish 1	0.06 (0.06 - 0.11) mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	0.033 - 0.044 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 Fish 2	4.5 (4.5 - 7.6) mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 2	0.033 (0.033 - 0.044) mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
Potassium silicate (1312-76-1)	
LC50 Fish 1	301-478 mg/l (Exposure time: 96 h- Species: Lepomis Macrochirus)
LC50 Fish 2	3185 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [semi-static])

Persistence and Degradability

Clip AL (AFCO 5342)	
Persistence and Degradability	Not established.

11/07/2023 EN (English US) 5/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Bioaccumulative Potential

Clip AL (AFCO 5342)		
Bioaccumulative Potential	Not established.	
Potassium silicate (1312-76-1)		
BCF fish 1	(no bioaccumulation expected).	
Potassium hydroxide (1310-58-3)		
Log Pow	0.65	

Mobility in Soil Not available.

Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

Ecology - Waste Materials: This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

SECTION 14: TRANSPORT INFORMATION

14.1 In Accordance with DOT

Proper Shipping Name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Potassium hydroxide, Sodium hypochlorite)

Hazard Class : 8

Identification Number : UN3266

Label Codes: 8Packing Group: IIIMarine Pollutant: YesERG Number: 154

14.2 In Accordance with IMDG

Proper Shipping Name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Potassium hydroxide, Sodium hypochlorite)

Hazard Class : 8

Identification Number: UN3266Packing Group: IIILabel Codes: 8

EmS-No. (Fire): F-AEmS-No. (Spillage): S-BMarine Pollutant: Yes



14.3 In Accordance with IATA

Proper Shipping Name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Potassium hydroxide, Sodium hypochlorite)

Packing Group : III
Identification Number : UN3266

Hazard Class : 8 Label Codes : 8 ERG Code (IATA) : 8L



14.4 In Accordance with TDG

Proper Shipping Name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Potassium hydroxide, Sodium hypochlorite)

Packing Group: IIIHazard Class: 8Identification Number: UN3266

Label Codes : 8



SECTION 15: REGULATORY INFORMATION

US Federal Regulations

Clip AL (AFCO 5342)	
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard.

Water (7732-18-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

11/07/2023 EN (English US) 6/

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Potassium hydroxide (1310-58-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

Sodium hypochlorite (7681-52-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

Potassium silicate (1312-76-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

US State Regulations

Potassium hydroxide (1310-58-3)

- U.S. New Jersey Discharge Prevention List of Hazardous Substances.
- U.S. New Jersey Right to Know Hazardous Substance List.
- U.S. New Jersey Special Health Hazards Substances List.
- U.S. New York Reporting of Releases Part 597 List of Hazardous Substances.
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List.
- U.S. Pennsylvania RTK (Right to Know) List.
- U.S. Texas Effects Screening Levels Long Term.
- U.S. Texas Effects Screening Levels Short Term.

Sodium hypochlorite (7681-52-9)

- U.S. New Jersey Discharge Prevention List of Hazardous Substances.
- U.S. New Jersey Right to Know Hazardous Substance List.
- U.S. New Jersey Special Health Hazards Substances List.
- U.S. New York Reporting of Releases Part 597 List of Hazardous Substances.
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List.
- U.S. Pennsylvania RTK (Right to Know) List.
- U.S. Texas Effects Screening Levels Long Term.
- U.S. Texas Effects Screening Levels Short Term.

Potassium silicate (1312-76-1)

U.S. - Texas - Effects Screening Levels - Long Term.

Canadian Regulations

Water (7732-18-5)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Potassium hydroxide (1310-58-3)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Sodium hypochlorite (7681-52-9)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Potassium silicate (1312-76-1)

Listed on the Canadian DSL (Domestic Substances List) inventory.

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all of the information required by HPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision date : 11/07/2023

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA

Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4.
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1.
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1.
Eye Dam. 1	Serious eye damage/eye irritation Category 1.
Met. Corr. 1	Corrosive to metals Category 1.
Skin Corr. 1A	Skin corrosion/irritation Category 1A.

11/07/2023 EN (English US) 7/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Skin Corr. 1B	Skin corrosion/irritation Category 1B.
STOT SE 3	Specific target organ toxicity single exposure Category 3.
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

NFPA Health Hazard : 3 - Short exposure could cause serious temporary or

residual injury even though prompt medical attention was

given.

NFPA Fire Hazard : 0 - Materials that will not burn.

NFPA Reactivity : 1 - Normally stable, but can become unstable at elevated

temperatures and pressures or may react with water with

some release of energy, but not violently.



Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is

given.

Flammability : 0 - Minimal Hazard. **Physical** : 1 - Slight Hazard.

Party Responsible for the Preparation of This Document

AFCO

800 Development Avenue Chambersburg, PA 17201

T: 800-345-1329

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

North America GHS SDS 2015 (U.S., Can., Mex.)

11/07/2023 EN (English US) 8/8